

**Amendment to the Claims:**

The listing of claims will replace all prior versions, and listings of claims in the application:

**Listing of Claims:**

1-24 Withdrawn

25. (Currently Amended) A method of making a device cover, said method comprising:

positioning a first insulating foil over a first surface of an electroluminescent foil to form a preliminary cover member;

performing the preliminary cover member into a preselected shape;

punching first holes through the preliminary cover member for passage of control keys therethrough and a second hole through the first insulating foil to expose a surface of the electroluminescent foil;

placing the preliminary cover member into a mold of the preselected shape, the mold having bosses corresponding with the first holes and to a-the second hole; and

injecting plastic into the mold and into contact with the preliminary cover member to form the device cover, the bosses providing holes through the plastic corresponding with the first and second holes so that when the mold is opened the first holes extend through the device cover and the second hole extends to the surface of the electroluminescent foil.

26. (Previously Presented) A method as claimed in claim 25, further comprising positioning a graphic between said first insulating foil and the electroluminescent foil as part of the preliminary cover member.

27. (Previously Presented) A method as claimed in claim 26, further comprising positioning a second insulating foil beneath a second surface of the electroluminescent foil as a part of the preliminary cover member, the second insulating foil having a hole therethrough corresponding with the first hole.

28. (Original) A method as claimed in claim 27, wherein the first insulating foil is laminated onto the first surface of the electroluminescent foil, and the second insulating foil is laminated onto the second surface of the electroluminescent foil.

29. (Previously Presented) A method as claimed in claim 26, wherein the graphic is affixed on one surface of the first insulating foil before positioning of the first insulating foil over the first surface of the electroluminescent foil, and wherein the first insulating foil is positioned over the first surface of the electroluminescent foil with the graphic adjacent the electroluminescent foil.

30. (Original) A method as claimed in claim 26, wherein the graphic is printed on the first insulating foil.

31. (Original) A method as claimed in claim 26, wherein the graphic is printed on the electroluminescent foil.

32. (Previously Presented) A method as claimed in claim 25, further comprising positioning a further foil between the first insulating foil and the electroluminescent foil as part of the preliminary cover member, the further foil having a graphic on a surface thereof adjacent the first insulating foil.

33. (Previously Presented) A method as claimed in claim 25, further comprising:

allowing the plastic to cool; and  
removing the device cover from the mold.